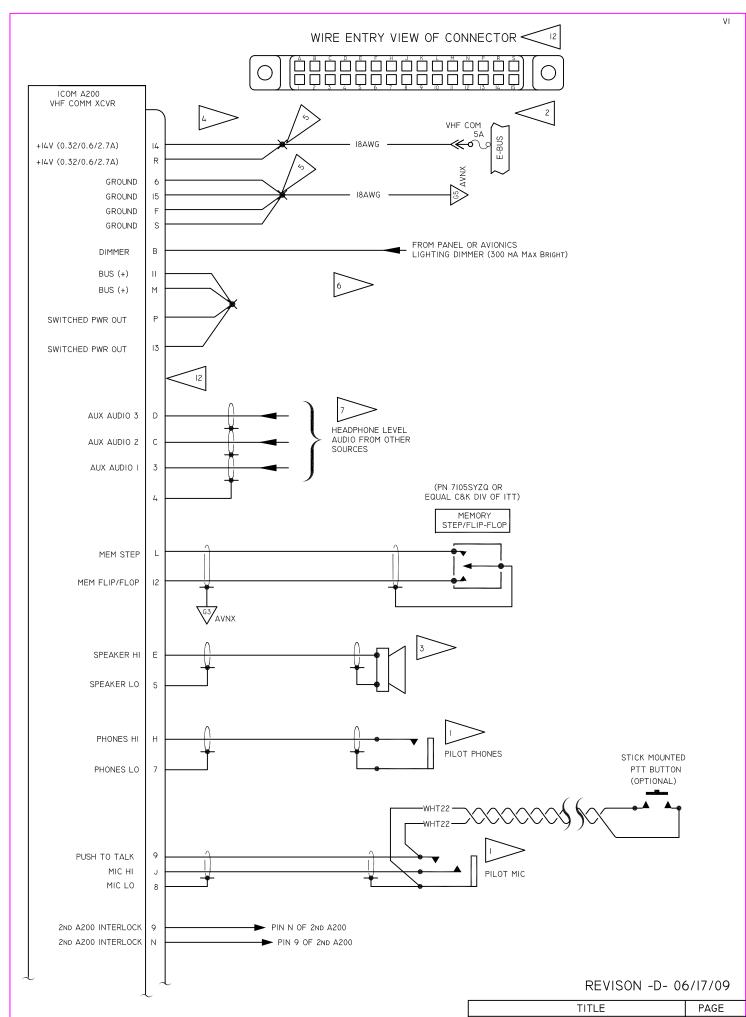
## EXEMPLAR WIRING DIAGRAMS FOR ICOM IC-A200/A210 COMM XCVR

AEROELECTRIC CONNECTION 209 CURRY LN, P.O. BOX I30 MEDICINE LODGE, KS 67104-0130

WEBSITE: AEROELECTRIC.COM

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WIRING -ICOM A200 VHF COMM I.0

## NOTES:

I INSULATE ALL JACKS FROM AIRFRAME GROUND WITH EXTRUDED WASHERS OR OTHER NON-CONDUCTIVE MOUNTING MATERIAL.

THE ICOM A200 DRAWS ONLY 2.7 AMPS MAXIMUM. ANY BREAKER OR FUSE FROM 5 TO 10 AMPS MAY BE USED TO PROTECT THE RADIO'S 18AWG POWER WIRING HOWEVER A 5A DEVICE IS RECOMMENDED.

SPEAKER SHOULD BE 4 OHM IMPEDANCE AND HAVE THE LARGEST MAGNET YOU CAN FIND FOR THE SIZE SPEAKER YOU SELECT. SPEAKER INSTALLATION RECOMMENDED ONLY FOR PREFLIGHT OPS AND/OR GROUND MAINTENANCE. HEADSETS RECOMMENDED FOR FLIGHT OPS.

iggree EXTEND PIGTAILS FROM POWER PINS (14, R) AND GROUND PINS (6, 15, F, S) 6-INCHES.

16-14AWG BUTT SPLICE (AMP PIDG 320562 OR EQUAL).

> 22AWG JUMPERS APPROX 2" LONG TO TIE II, I3, M AND P TOGETHER.

- AUX AUDIO INPUTS ARE USEFUL WHEN NO AUDIO ISOLATION AMPLIFIER AND ONLY ONE A200 COMM TRANSCEIVER IS INSTALLED.

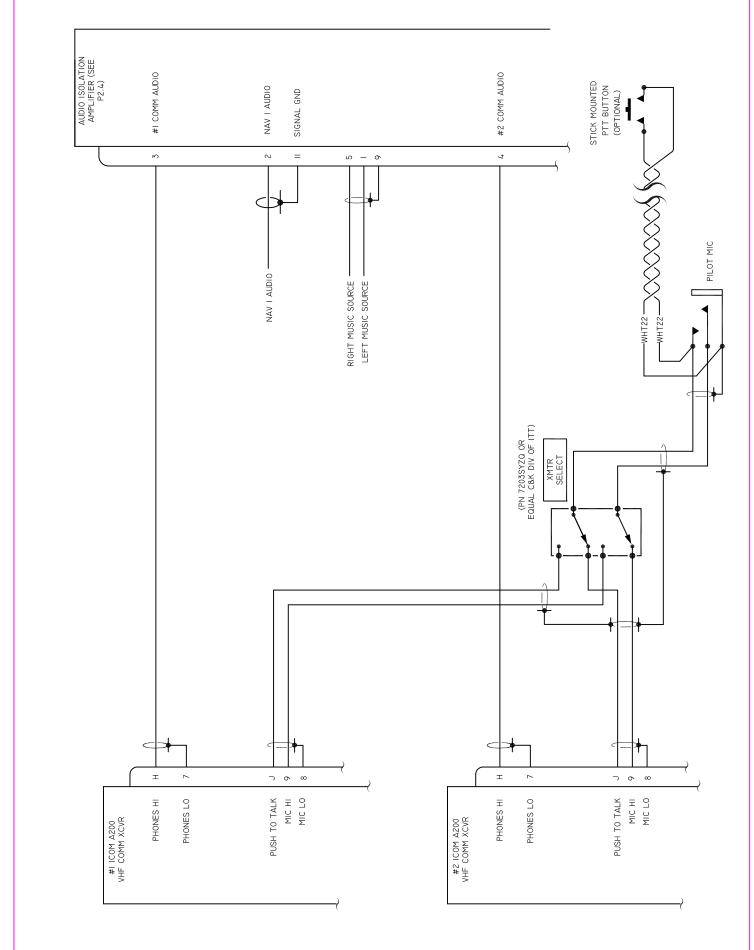
WIRES SHOWN AS ARE TWISTED PAIRS. YOU CAN USE A DRILL MOTOR TO SPIN ABOUT 2 TURNS PER INCH
OF TWIST IN A PAIR OF WIRES. THE TWISTING KEEPS THE TWO WIRES TOGETHER FOR ROUTING AND REDUCES POSSIBLITY
OF NOISE PICKUP. THERE ARE NO POLARITY SENSITIVE DEVICES WIRED WITH TWISTED PAIR ON THIS DIAGRAM MEANING THAT
IT DOESN'T MATTER HOW THE TWO WIRES ARE CONNECTED AT EITHER END.

- 9. ALL WIRES 22AWG TEFZEL (M22759 OR EQUAL) UNLESS MARKED OTHERWISE.
- 10. ICOM PUBLISHED DATA DOESN'T SHOW HOW TO DO A MINIMUM INSTALLATION THAT ACCOMMODATES A TWO-PILOT HEADSET/
  MICROPHONE INSTALLATION. IF YOU DO NOT PLAN TO INSTALL AN INTERCOM SYSTEM THAT MIXES TWO HEADSET/MICS
  TO A SINGL COMM OUTPUT, YOU MIGHT CONSIDER INCORPORATING THE FIRST-COME/FIRST-SERVED MICROPHONE SWITCHING
  SCHEME DEPICTED ON PAGE 5.
- II. OBVIOUSLY, WHEN IT COMES TO AUDIO SYSTEMS, THERE ARE HUNDREDS OF VARIATIONS ON A THEME. THESE DRAWINGS
  ARE INTENDED TO SUGGEST THE MINIMALLY FUNCTIONAL AUDIO SYSTEM ARCHITECTURES. SEE CHAPTER 18 OF THE AEROELECTRIC
  CONNECTION FOR FURTHER DISCUSSION ON AUDIO SYSTEMS.

12. MOLEX 09-50-6155 HOUSING AND 08-05-0302 PINS AVAIL FROM MOUSER ELECTRONICS AND OTHERS.

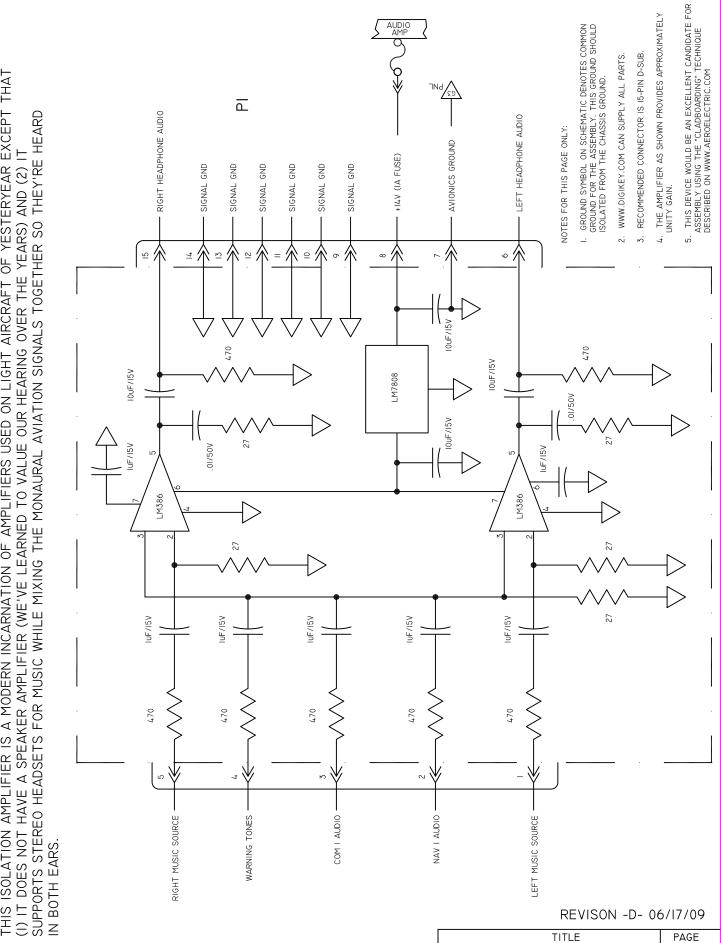
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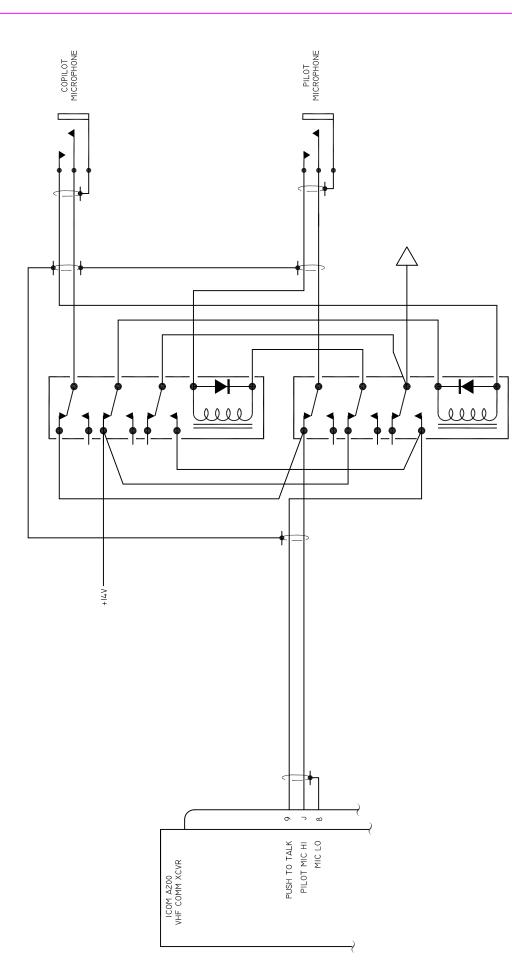
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THIS ISOLATION AMPLIFIER IS A MODERN INCARNATION OF AMPLIFIERS USED ON LIGHT AIRCRAFT OF YESTERYEAR EXCEPT THAT (I) IT DOES NOT HAVE A SPEAKER AMPLIFIER (WE'VE LEARNED TO VALUE OUR HEARING OVER THE YEARS) AND (2) IT SUPPORTS STEREO HEADSETS FOR MUSIC WHILE MIXING THE MONAURAL AVIATION SIGNALS TOGETHER SO THEY'RE HEARD



AUDIO ISOLATION AMPLIFIER

4.0

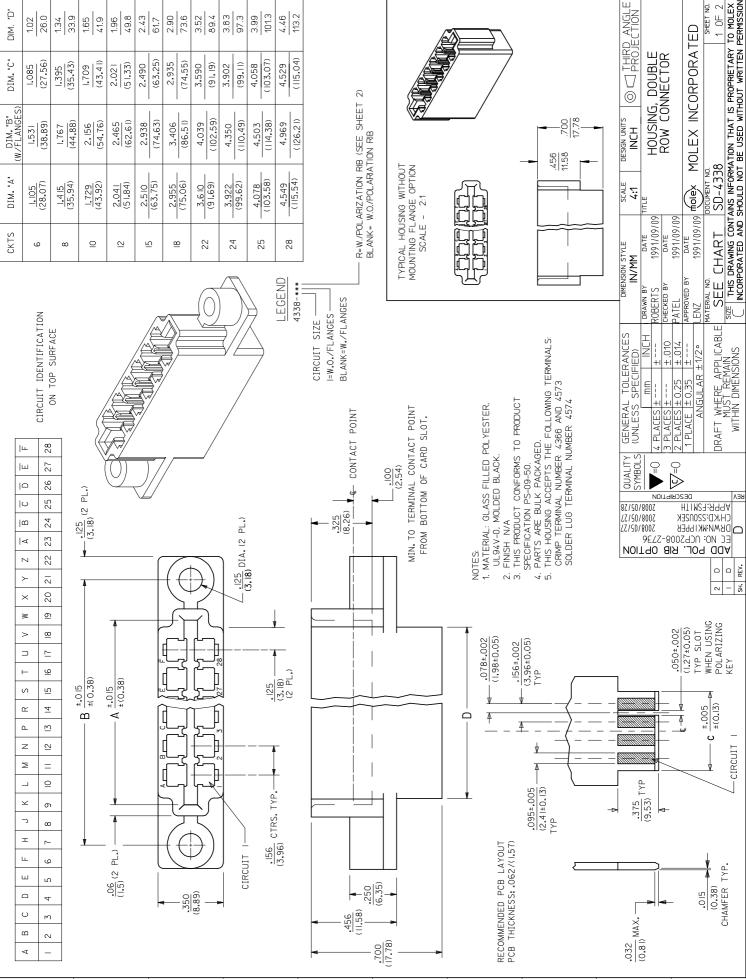


NOTES FOR THIS PAGE ONLY:

- I. THIS CIRCUIT PROVIDES FIRST-COME/FIRST-SERVE ACCESS TO THE TRASMITTER BY EITHER PILOT WITH LOCKOUT AND MUTING OF OTHER PILOT'S MICROPHONE.
- 2. SUGGESTED RELAYS: POTTER BRUMFIELD KHA 4PDT MINATURE (DIGIKEY CAT# PBI42)
- 3 MOUNTING OPTIONS: YOU MAY SOLDER DIRECTLY TO RELAY TERMINALS -OR-
- 4. INSTALL RELAYS IN SOCKETS (DIGIKEY CAT# PBI44) HELD IN PLACE WITH SPRING WIRE BAIL (DIGIKEY CAT# PBI46).
- 5. DIODES IN4001 OR SIMILAR
- ALL WIRING 22AWG.

PAGE FIRST-COME/FIRST-SERVED PTT AND MIC LOCKOUT 5.0

TITLE



8/:0
)
SCALE   DESIGN UNITS
IN/MM
€.
DATE 1991/09/16
SHEET NO.
E CHAKI   SU-4338   2 OF 2
INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION
DIMENSION STYLE    POLARIZATION RIB   DIMENSION STYLE   SCALE   INTILE     DIMENSION STYLE   SCALE     DRAWN BY   DATE   ITTLE     DRAWN BY   DATE   ITTLE     PATEL   1991/09/16       APPROVED BY   DATE   ITTLE     PATEL   1991/09/16       APPROVED BY   DATE   ITTLE     PATEL   1991/09/16       APPROVED BY   DATE   ITTLE     APPROVED BY   DATE     APPROVED

Mouser Electronics at Mouser.com stocks P555 finish pins as: the

P/N 08-05-0302

.000030/(0.00254) MIN. SELECT GOLD ON CONTACT APEA, .000100/(0.00254) MIN. SELECT MATTE TIN, BOTH OVER .000050/(0.00127) MIN. NICKEL OVERALL.

P228: P607: P913:

THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPEC. PS-45499-002.

TERMINAL FOR USE WITH 18-24 AWG WIRE. 3) PRODUCT SPECIFICATION PS-09-50 APPLIES.

3 ධ

.000100/(0.00254) - .000250/(0.00635) HOT TIN-LEAD DIP.

.000050/(0.00127) MIN. SELECT GOLD OVER .000050/(0.00127) MIN. NICKEL OVERALL.

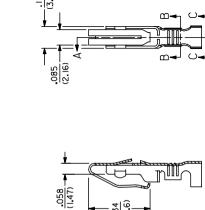
.000015/(0.00038) MIN. SELECT GOLD OVER .000030/(0.00076) MIN. NICKEL OVERALL.

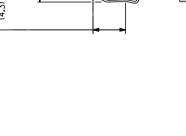
P555;

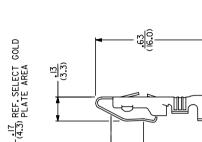
2) FINISH:

NOTES

1) MATERIAL: BRASS, ALLOY 260, .010/(0.25) THICK.

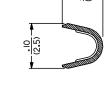












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VIEW C-C

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DEAM::WILDER			=	TUNI EE	4 PLACES ±	3 PLACES ± ±.010		<del>-</del>			DRAFT WHERE APPLICABLE	NIAMIN ALTERNATION	
CH.KD:VDEBB 5001/00/18 CDBMN:WK1BbEB 5001/00/18 EC NO: OCb5001-3137		QUALITY	SYMBOLS			. [	9	•					
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BLANK=CHAIN -=L00SE FORM

> (SEE NOTE 2) PLATING.

\_EGEND

4366-\*\*